



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

April 20
D145-762-043
Job Sheet 174493



Part No: D145-762-043

Job Qty: 1 ea

Part Name: Replacement Std Skidtube



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/16/18

Job Tracking No:

Due Date: 4/4/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV E IPP REV:A 13.04.24 NEW ISSUE DD VERF:JLM IPP REV:B 13.11.14 AS PER IIN REV.C DD
VERF:JLM IPP REV:C 14.11.24 as per ecn14-654/chg003 DD VERF:JLM IPP REV:D 15.06.11 IIN REV.D DD
VERF:JLM IPP REV:E 16.02.05 IIN REV.E (ecn16-514) DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	4/4/18	4/4/18	0.00	0.00	Start Up Stores/Pkg-1		<i>Smb</i>
110	Packaging	1 pcs	4/4/18	4/4/18	0.00	0.00	Packaging1-1		<i>Smb</i>
120	QC	1 pcs	4/4/18	4/4/18	0.00	0.00	QC4		<i>17.10</i>
125	DC	1 pcs	4/4/18	4/4/18	0.00	0.00	DC		<i>17.10</i>
130	Packaging	1 pcs	4/4/18	4/4/18	0.00	0.00	Packaging3-1		<i>17.10</i>
140	QC21-FG	1 Ea	4/4/18	4/4/18	0.00	0.00	QC21		<i>17.10</i>

Part Op 125 - Photocopy bluefile & type labels per PPP D145-762-043 CHG005
Descriptions: 130 - Identify and pack for shipping as per PPP D145-762-043

CHG005 attached
See attached
PK001
APR 20 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D4680-041	Skidtube Assembly	1 Ea (1 ea)	90-Start up Operation	<i>S053275</i>

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D4680-041	1	0	0

Part Specifications

Specifications could not be found.

Plex 3/16/18 8:34 AM Dart.lajeunesse.marie

S053275

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐						
Date: _____		MRB (QSI042) Approval _____						
Description W 		Completed By _____						
Dart Aerospace Ltd. 1270 Aberdeen Street Chesham, Bucks HP8 4LX UK TEL: 01494 632-6200 FAX: 01494 632-6201 Email: sales@dartaero.com www.dartaerospace.com Container No: S063233 Part: D175-752-043 Job No: 14033 Serial No/Batch: S063233 Revision: Inspector: Date: 04/20/18		Lead hand / Supervisor Approval Verification _____						
Root Cause <table style="width: 100%; border-collapse: collapse;"> <tr> <td style="width: 50%; border-right: 1px solid black;"> Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ </td> <td style="width: 50%;"> No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐ </td> </tr> </table>		Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	QC / QA Coordinator Approval _____				
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OTHER : _____		<table style="width: 100%; border-collapse: collapse;"> <tr> <td style="width: 33%; border-right: 1px solid black;"> Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ </td> <td style="width: 33%; border-right: 1px solid black;"> Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐ </td> <td style="width: 33%;"> Weight ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐ </td> </tr> </table>				Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐	Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Weight ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐
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Change Record

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Part Number: D145-762-043

Description: REPLACEMENT STD SKIDTUBE

[illegible]